



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2618
Job Sheet 188398



Part No: D2618

Job Qty: 75 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 1/9/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B1 IPP Rev:F Re-format 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	75 Ea	1/9/19	1/9/19	0.00	0.00	Start Up Machining-1			14-8-9 SBD
100	Hardinge	75 pcs	1/9/19	1/9/19	0.13	6.98	Hardinge			"
120	QC	75 pcs	1/9/19	1/9/19	0.00	0.00	QC8			Be 19-01-09
130	Packaging	75 pcs	1/9/19	1/9/19	0.00	0.00	Packaging3-1	57008		JAN 09 2019
140	QC21-SA	75 Ea	1/9/19	1/9/19	0.00	0.00	QC21			DAS 21 JAN 09 2019

Part Op Descriptions: 100 - 1-Turn as per Folio FA195 & Dwg D2618.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR0.750	Delrin Round Bar 0.75" Color: Black	19.3500 ft (.258 ea)	90-Start up Operation	542713

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELIRNR0.750	19	79	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	3.100inches ± 0.010	3.110 3.090		
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490		
3	Bushing	0.313inches + 0.020 - 0.000	0.333 0.313		

Plex 1/9/19 10:04 AM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S143159



Part: D2618

Job No: 188398

Serial No/Batch: S143159

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/09/19